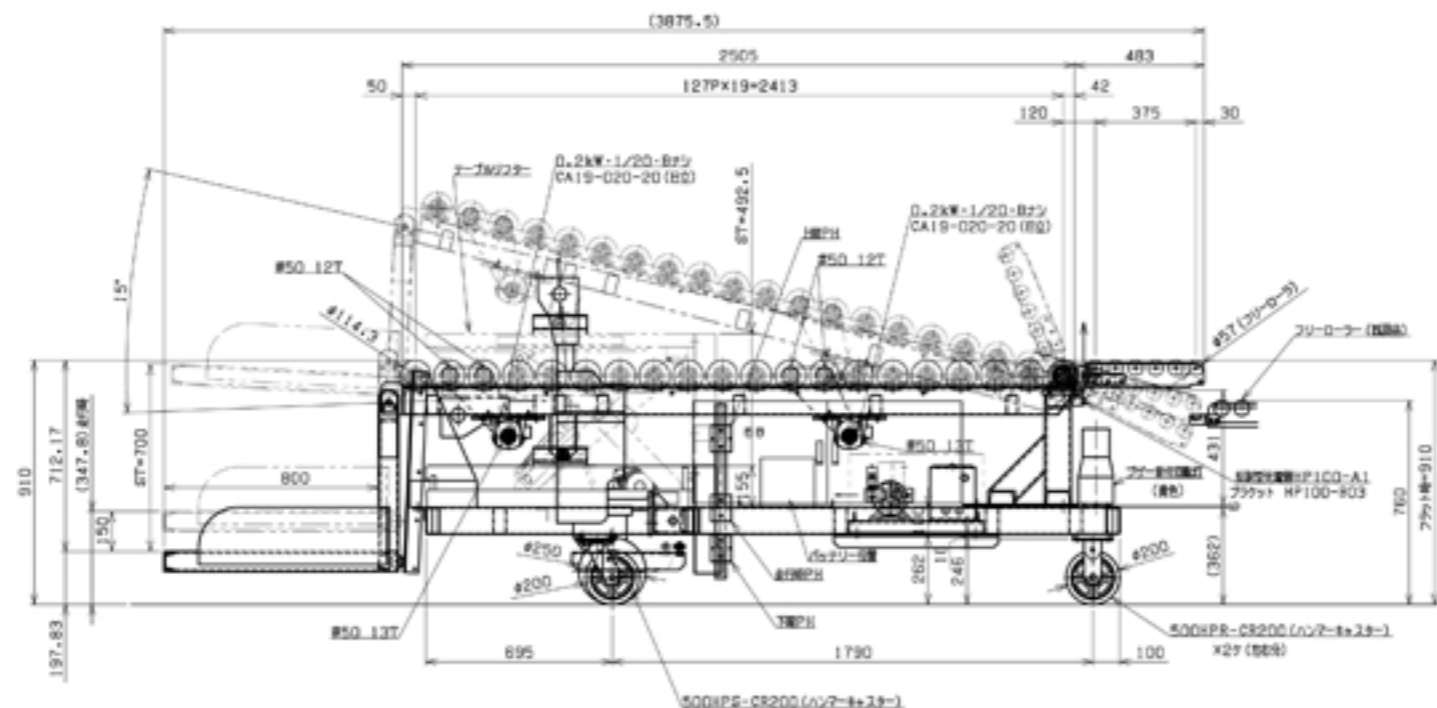
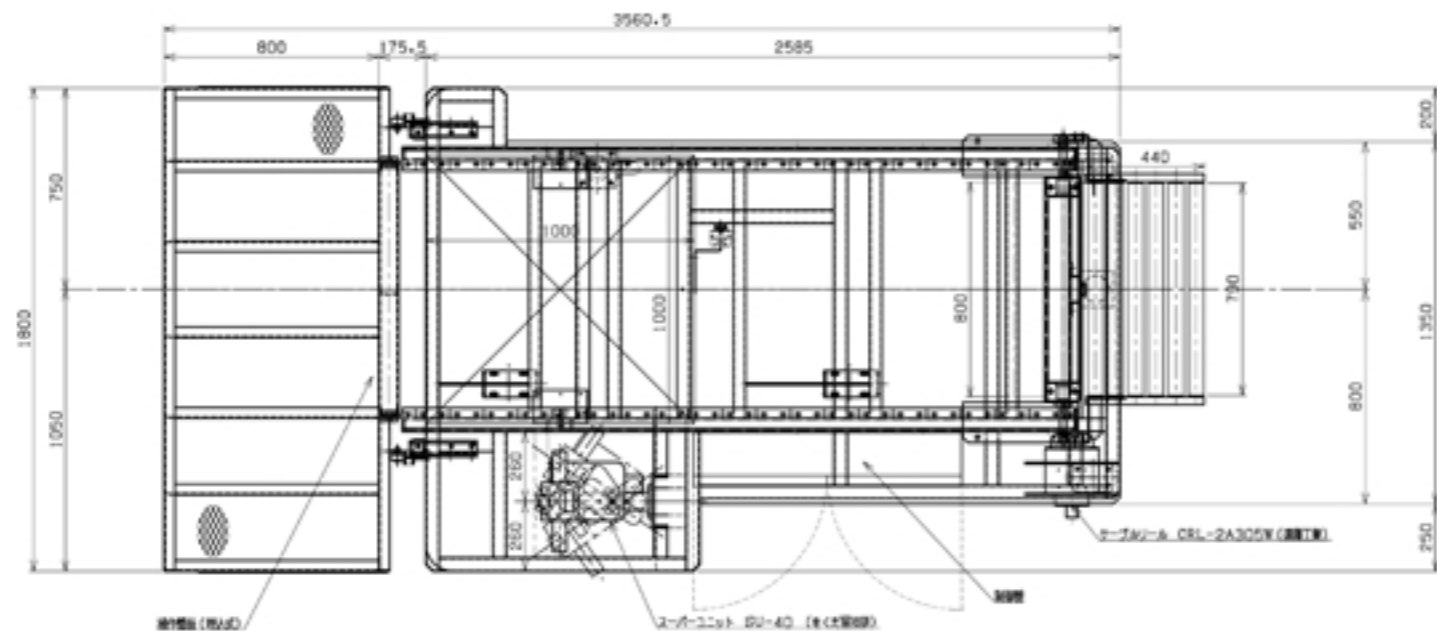


# 参考図



(搬送速度)  
 $1750 \times 1/20 (20) \times (13/12) \times \pi \times 0.1143 = 34.0 \text{ m/min}$   
 (上昇時間)  
 (片側ST・60Hz時) = 9.0sec (490ST)

